

Cut out and paste the pattern to a piece of acrylic plastic.

Drill a $3/8$ " hole in the center of the pattern.

Drill 24 $3/32$ " inch holes on the outskirts of the pattern.

Turn a piece of scrap wood to $3/8$ " diameter and part off about $3/4$ ".

Glue it into the center hole, making sure it only protrudes on one side of the jig.

